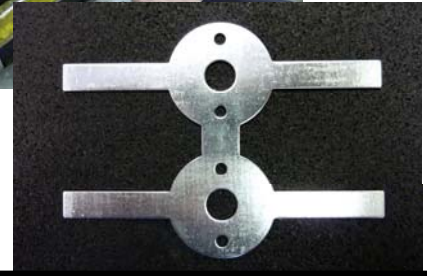
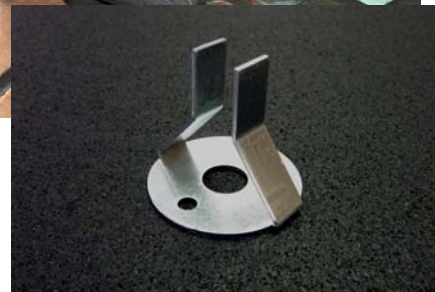


**BLANKING-** Using a compound die to blank and pierce coiled material we create this "two-off" pierced blank.



**CUTOFF & FORMING-**

In this second operation we make the first form and separate the blank into two pieces.



**FORMING-**

The final operation utilizes a "stock tool" to form the final bend (two hits) creating the finished part.

